MORGAN

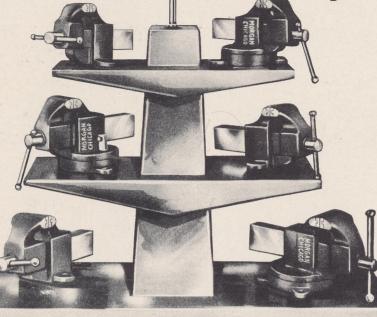
VISE CO. . CHICAGO 6, ILL.



VISES

MORGAN





- SELL FASTER
- . SELL EASIER
- . SELL MORE

This attractive and sturdy display stand furnished to authorized distributors of Morgan Vises.

An attractive display of various types and sizes is an aid to the purchaser in making his selection resulting in more sales for the distributor.

The heavy gauge steel stand is all welded for extra rigidity and strength and it is finished in a rich gray color. It's normal capacity is 10 to 12 vises of assorted sizes. The stand requires a floor space of only 16" x 48". The unit weighs 80 pounds and is shipped fully assembled ready for use.

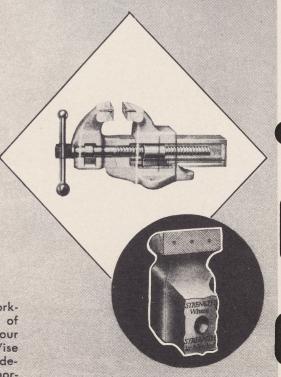
We will gladly furnish complete information upon request.

Why Morgan Vises?

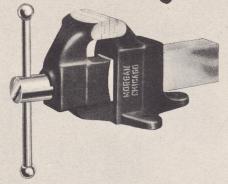
Since 1892 the entire engineering and production facilities of The Morgan Vise Co. have been devoted exclusively to the design and manufacture of vises. Smooth functional design, rigid control of materials, accurate machining and close inspection standards assure you of the best vises obtainable for factories, shops, schools and home workshops.

THE MORGAN GUARANTEE

Morgan Vises represent the finest quality in materials and work-manship that money can buy. We have no specified period of time for free replacement nor do we set a time limit on our guarantee. We will, however, stand behind any Morgan Vise which in our opinion shows any manufacturing or material defect. Merchandise will not be accepted for return unless authorized by the Morgan Vise Company.



Morgan

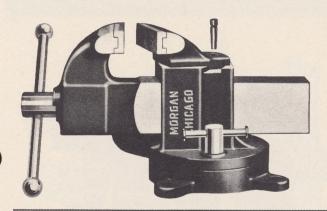


SOLID JAW AND STATIONARY BASE

Dependable strength and extreme rigidity is obtained in the Morgan line of machinists' vises, by the use of a special semi-steel casting and the accurate milling of the sliding bar to snugly fit the broached opening in the base. The jaws are milled parallel and have interchangeable tool-steel faces which may be renewed when battered or worn thus adding years to the life of the vise. The screw is a solid steel forging engaging in a malleable iron nut Acme threaded. This vise is unsurpassed for strength, rigidity and durability. All parts interchangeable.

Handles are nickeled for neater appearance.

Vise No.	Code	Width of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.
30	Abate	3	4	23
35	Abbey	31/2	5	31
40	Abroad	4	6	43
45	Acast	41/2	7	56
50	Accuse	5	8	74
60	Acor	6	10	138
80	Ardent	8	12	250



SWIVEL JAW AND SWIVEL BASE

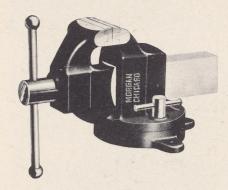
The workmanship and finish of this vise is unsurpassed. Being carefully reinforced at the proper points makes it strong enough to withstand the roughest machine shop usage and as an asset to the tool room where fine work is done it is indispensable. The interchangeability of parts allows smooth faces to be inserted in the jaws for fine work when necessary. A specially designed nut for locking the base prevents any play which would destroy the rigidity.

Swivel base vises 5" and larger have double swivel locking

attachment.

Vise No.	Code	Width of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.
335	Deacon	31/2	5	43
345	Dealt	41/2	61/4	75
360	Decay	6	91/2	164

MACHINISTS' BENCH VISES

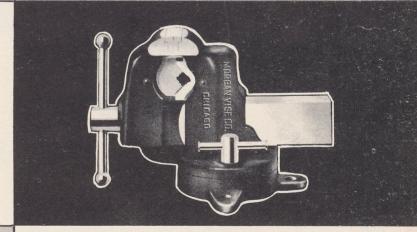


SOLID JAW AND SWIVEL BASE

All the strength and rigidity of our stationary base vises is maintained in the swivel base series by careful workmanship and close inspection; all engaging parts are milled to insure smooth and perfect working. This vise may be swung and clamped in any desired position; a specially designed nut for locking the base at any angle makes it impossible to turn the vise when in use and prevents any play which would destroy the rigidity. Our new and improved base gives a low construction which is very desirable. All parts are interchangeable.

Swivel base vises 5" and larger have double swivel locking attachment. Handles and Side Locks are nickel plated for neater appearance.

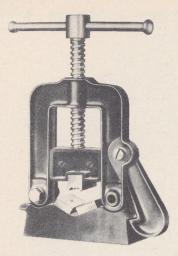
Vise No.	Code	Width of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.
130	Badge	3	4	32
135	Baden	31/2	5	44
140	Bald	4 -	6	57 -
145	Ballot	41/2	7	70
150	Balm	5	8	95
160	Bass	6	10	150
180	Ball	8	12	275



COMBINATION PIPE VISE, Swivel Base

The Morgan Combination Pipe Vise is constructed to embody the best features of our standard machinists' vise and the convenience of a pipe vise. It is very strongly built. The pipe jaws are milled from a high grade tool steel and the vise jaws have hardened tool-steel faces. This is a very convenient vise and very serviceable. All parts are interchangeable. Handles and Side Locks are nickel plated for neater appearance.

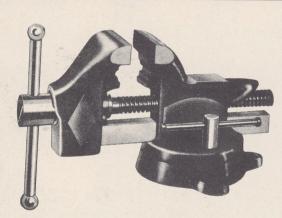
Vise No.	Code	Width of Jaw, Inches	Pipe Cap.	Jaw Opens, Inches	Wt., Lbs.
87	Finch	31/2	21/2	51/2	48
88	Flag	41/2	31/2	61/2	72
2881/2	Fire	5	41/2	7	120
2891/2	Fast	6	6	10	185



MORGAN LONG JAW HINGED PIPE VISE

Made of high grade malleable iron and backed by the same guarantee as all Morgan Vises. Standard self-locking hook, cold rolled screw and handle, and oil tempered tool steel pipe jaws make this one of the finest pipe vises on the market.

Vise No.	Holds Pipe	Wt., Lbs.
2M	1/8 to 2 "	8
4M	1/8 to 21/2"	11
6M	1/8 to 31/2"	18
M8	1/8 to 41/2"	26

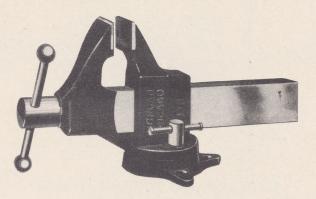


MORGAN "HOMECRAFT" VISE

This vise is built to the same standards as the regular utility line except that the pipe jaws are built in and the plain jaw faces are not hardened. Painted an attractive green.

Vise No.	Jaw Width	Jaw Opens	Approx. Net Wt., Pounds	Packed Per Case
25	3"	3"	10	6

Vise No.	Jaw Width	Jaw Opens	Approx. Net Wt., Pounds	Packed Per Case
3	3 "	31/2"	15	4
31/2	31/2"	4 "	16	4
4	4 "	41/2"	22	3
5	5 "	5 "	30	1



SHEET METAL WORKERS VISE

FORMERLY COACH MAKERS' VISE

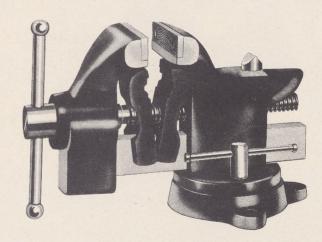
SOLID JAW AND SWIVEL BASE

This vise is particularly serviceable in the woodworkers room as it is equipped with our regular swivel base which allows it to be swung into any desired position and locked securely, making it impossible to turn the vise when in use. The jaws are milled to parallel and the inserted unhardened tool-steel faces are ground to perfect smoothness to insure positive bearing.

Handles and Side Locks are nickel plated for neater appearance.

Vise		Width of Jaw	Jaw Opens,	Wt.,
No.	Code	Inches	Inches	Lbs.
138	Gas	41/2	10	82

Morgan utility vise



MORGAN UTILITY VISE

The Morgan line of utility vises is available in a complete range of sizes for the home workshop. Rugged construction—finished in a bright red.

- Strong close grained gray iron casting.
- Extra large steel sliding bar.
- Removable steel jaw faces—hardened.
- Pipe jaws which may be removed when not needed.
- Acme threaded cold rolled screw, with one piece handle.
- A good substantial heavy base with positive side lock.
- Cut off tool.

BRASS CAPS FOR VISE JAWS



These caps are used to protect work from the regular corrugated jaw faces. They are made of brass and are put in place with finger prongs, holding them securely in place and yet are easily removed.

ORDER BY WIDTH OF JAW

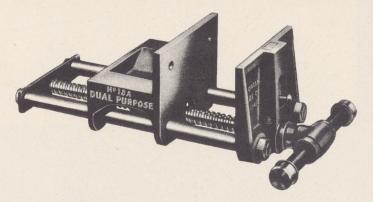


MORGAN STEEL BENCH DOG

Cold rolled steel bench dog with $\frac{3}{4}$ " diameter shank $2\frac{1}{4}$ " long. Top is cold rolled stock $2\frac{1}{4}$ " long, 1" wide and $\frac{1}{4}$ " thick.



Morgan woodworker's vise

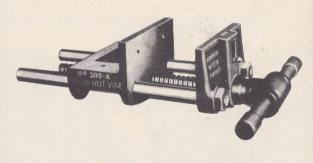


New - DUAL PURPOSE VISE

A Continuous Screw Vise With Rapid Action Movement

Embodies an extra heavy cold rolled, buttress thread screw. Same high quality semi-steel castings coupled with skilled and accurate machining. Vise engages and disengages at any point, by a simple turn of the handle. Includes the best features of the continuous screw vise and gives you the advantages of a quick action vise. Adjustable stop built into front jaw. TUBULAR STEEL HANDLE.

	Width of	Depth		
Vise	Jaw,	of Jaw,	Jaw Opens,	Weight,
No.	Inches	Inches	Inches	Pounds
18-A	7	4	9	30



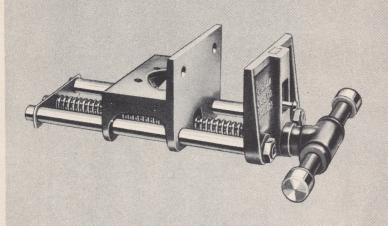
JUNIOR WOODWORKER'S VISE

Solid Nut continuous Screw woodworking vise with stop in front jaw. Made of semi-steel castings. Fully machined. Hardwood handle. Fits flush on standard $2\,\%$ inch top.

Same fine quality of materials and workmanship that go into the manufacture of all Morgan Vises.

Packed one in a carton. Six cartons to one master carton.

	Width	Depth	Jaw	
Vise	of Jaw,	of Jaw	Opens,	Weight
No.	Inches	Inches	Inches	Pounds
300A	7	3	7	17



SOLID NUT CONTINUOUS SCREW VISE

Designed and built to withstand the most severe service. The extra heavy Cold Rolled Screw and SOLID NUT will last a lifetime. Note the simplicity of construction; every part carefully machined and interchangeable cold rolled side bars threaded and held in place by hexagon nuts—not riveted. Fits flush on standard 2½" bench top. TUBULAR STEEL HANDLE.

Stop in Front Jaw

Vise No.	Width of Jaw, Inches	Depth of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.
10A	7	4	9	27
15A	8	4	9	28
20A	10	4	12	33
	Plo	in Front Jaw		
20	10	4	12	33

No. 10A and No. 15A Vise can be furnished with 12-inch opening at list price of \$1.00 additional.

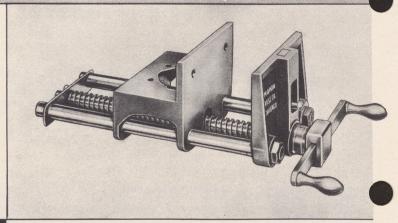
SOLID NUT CONTINUOUS SCREW VISE

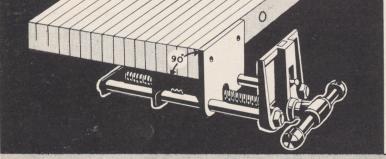
Adjustable Steel Handle

Stop in Front Jaw

Vise No.	Width of Jaw, Inches	Depth of Jaw, Inches	Jaw Opens, Inches	Wt. Lbs.
210A	7	4	9	28
215A	8	4	9	30
220A	10	4	12	34
	Pla	in Front Jaw		
220	10	4	12	34

No. 210A and No. 215A Vise can be furnished with 12-inch opening at list price of \$1.00 additional.





All Morgan Woodworking Vises are built to fit flush on a standard $2\frac{1}{4}$ inch bench top. Vise bodies are held to an exact 90° angle permitting a tight fit between the vise and the bench top.

The working action of this vise is the most simple and effective of any of the screw adjusting type. The screw, having intercepted threads, operates in a half nut, a slight turn of the handle disengaging the screw and permitting jaw to slide back and forth at will. A turn in opposite direction engages screw with nut, holding the work firmly in place. The half nut is a high quality bronze casting, and all parts of the, vise are carefully machined and finished.

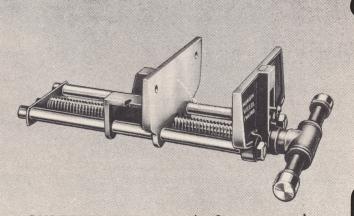
These vises are furnished either with or without a stop in the front jaw. Every vise fits flush on a standard $2\frac{1}{4}$ " top.

There is absolutely nothing about this vise to get out of order. TUBULAR STEEL HANDLE.

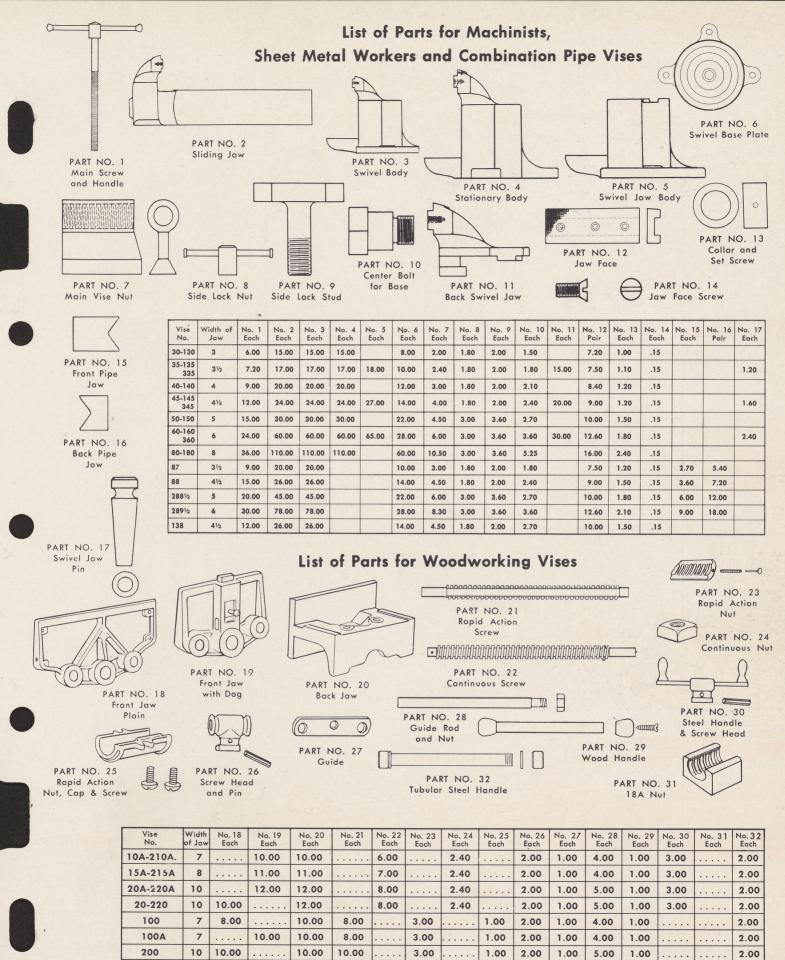
Hardwood Handle Furnished Upon Request

Plain Front Jaw

Vise No.	Depth of Jaw, Inches	Width of Jaw, Inches	Jaw Opens, Inches	Wt., Lbs.
100 200	4 4	7 10	9 12	30 36
	Sto	p in Front Jaw		
100A	4	7	9	30
200A	4	10	12	36



QUICK ACTION VISE (Toles Pattern)



	0.	or Jaw	Edch	Each	Each	Each	Each	Each	Each	Each	Each	Each	Each	Each	Each	Each	Each
10A-	210A.	7		10.00	10.00		6.00		2.40		2.00	1.00	4.00	1.00	3.00		2.00
15A-	215A	8		11.00	11.00		7.00		2.40		2.00	1.00	4.00	1.00	3.00		2.00
20A-	220A	10		12.00	12.00		8.00		2.40		2.00	1.00	5.00	1.00	3.00		2.00
20-	220	10	10.00		12.00		8.00		2.40		2.00	1.00	5.00	1.00	3.00		2.00
10	00	7	8.00		10.00	8.00		3.00		1.00	2.00	1.00	4.00	1.00			2.00
10	AOC	7		10.00	10.00	8.00		3.00		1.00	2.00	1.00	4.00	1.00			2.00
20	00	10	10.00		10.00	10.00		3.00		1.00	2.00	1.00	5.00	1.00			2.00
20	AOO	10		12.00	12.00	10.00		3.00		1.00	2.00	1.00	5.00	1.00			2.00
30	AOO	7		6.00	6.00		5.00				2.00		3.00	1.00			2.00
	18A	7		10.00	10.00		7.00				2.00	1.00	4.00	1.00		4.00	2.00
			A. A. Maria			The second second											

COMPARATIVE NUMBERS OF VISES

Machinists and Combination Pipe

201712						American			Rock		
Morgan	Reed	Parker	Athol	Columbian	Yost	Scale	Holland	Prentiss	Island	Simplex	Wilton
30	103	953	613	503	103	51	13	253	591	31P	30N
35	103 1/2	953 1/2	6131/2	5031/2	103 1/2	52	131/2	2531/2	592	33P	35N
35 40 45	104	954	614	504	104	53	14	254	593	41P	400N
45	104 1/2	954 1/2	6141/2	504 1/2	1041/2	54	141/2	254 1/2	594	43P	450N
50	105	955	615	505	105	55	15	255	595	51P	50N
60	106	956	616	506	106	56	16	256	597	61P	60N
80 130	108	958	618	508	108	58	18			81P	
	203	973	623	603	203	61	23	263	571	315	305
135	203 1/2	9731/2	623 1/2	603 1/2	203 1/2	62	23 1/2	263 1/2	572	335	355
140	204	974	624	604	204	63	24	264	573	415	4005
145	204 1/2	9741/2	624 1/2	604 1/2	204 1/2	64	24 1/2	264 1/2	574	435	4505
150	205	975	625	605	205	65	25	265	575	515	50\$
160	206	976	626	606	206	66	26	266	577	615	605
180	208	978	628	608	208 _	68	28			815	
335	403 1/2	383 1/2	643 1/2	403 1/2	43 1/2	75	43 1/2	453 1/2	851	33SJ	
345	404 1/2	384 1/2	644 1/2	404 1/2	45	77	44 1/2	454 1/2	853	43SJ	
360	406	386	646	406	78	79	46	456			
87	10	433 1/2	323 ½ X	203 1/2	31C	22A	52	353 1/2	541B	CP33	C-0
88	2C	434 1/2	324 ½ X	204 1/2	32C	23A	53	354 1/2	542B	CP43	C-1
288 1/2	3C	435	325X	205	33C	24A	54	355	543B		C-2
289 1/2	4C	436	326X	206	34C	25A	56	356	544B	CP53	
138	224 1/2	674 1/2	424 ½ X	224 1/2	503	206	264 1/2		950		

Woodworking

Continuous Screw

Columbian 5CD	Abernathy	Richard- Wilcox 6305-1	Sheldon Q612-S	Desmond Stephan W-7-C	Parker 25W	Prentiss 15W
3CD		630S-2		W-10-CD	26W	16W
3C 5CD-S				W-10-C W-7-CDS	25\$	135
3CD-S 3-CS				W-10-CDS W-10-CS	26\$	165
		Rapid	Acting			
1 R 1 R D 9 R	70D	430-1 4305-1 430-2	Q603-5 Q620-5	W-7	445W	335W
9RD		4305-2	Q635-S	W-10	446W	336W
	Jr. W	oodworking Vise—C	ontinuous Screw N	achine		
		Dual Purpose W	oodworking Vise			



Morgan

220-A

100-A

300-A

18-A

All Morgan Vises are packed in individual strong fibre board cartons. This method simplifies handling and stocking for the Distributor and insures perfect condition of the Vise on arrival at destination.



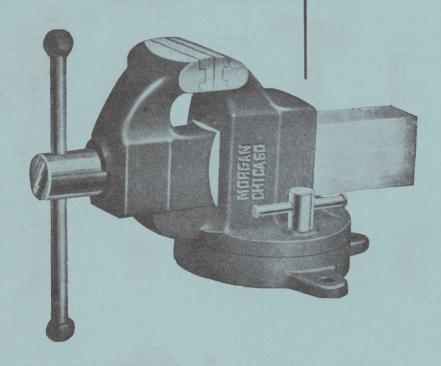
THE MORGAN VISE COMPANY

R A n d o l p h 6 - 2 6 7 8

MORGAN SEMI-STEEL VISES

RESALE PRICE LIST No. 14E-R

EFFECTIVE NOVEMBER 10, 1958



MORGAN VISE COMPANY

108 N. JEFFERSON ST.

CHICAGO 6. ILL.

RESALE PRICE LIST

This price list effective **NOVEMBER 10**, **1958** supercedes all previous quotations and is subject to change without notice. Orders accepted subject only to prices in effect at time of shipment.

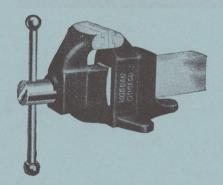
TERMS OF PAYMENT: 2% 10th Prox-30 days net.

DELIVERY: F.O.B. Chicago, Ill.

FREIGHT ALLOWANCE: All shipments having a net invoice value of \$150.00 or more will be prepaid, based on the lowest possible transportation rate, to any destination in the Continental U.S.A. and Canada.

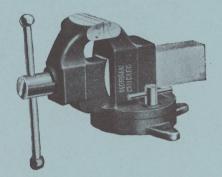
RESALE PRICES: Distributors are urgently requested to sell at not less than our suggested resale prices.

Machinists' Bench Vises



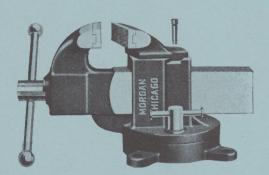
Stationary Base Machinists' Bench Vises

VISE No.	WIDTH Jaw. In.	APPROX. WT. LBS.	LIST	RESALE PRICES @ 15%
30	3"	23	28.00	23.80
35	3½"	31	32.00	27.20
40	4"	43	38.00	32.30
45	4½"	56	48.00	40.80
50	5"	74	62.00	52.70
60	6"	138	116.00	98.60
80	8"	250	220.00	187.00



Swivel Base Machinists' Bench Vises

VISE No.	WIDTH JAW. In.	APPROX. WT. LBS.	LIST	PRICES @ 15%
130	3"	32	36.00	30.60
135	3½"	44	42.00	35.70
140	4"	57	50.00	42.50
145	4.987 4½"	70	62.00	52.70
150	5"	95	84.00	71.40
160	6"	150	144.00	122.40
180	8"	275	280.00	238.00

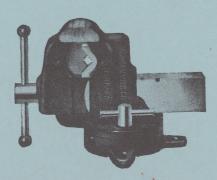


Swivel Jaw & Swivel Base Machinists' Vises

SALE SICES 15%
51.00
71.40
53.00
71

Combination Pipe and Machinists' Vises

VISE No.	WIDTH JAW. IN.	Approx. Wt. Lbs.	LIST	NET RESALE PRICES @ 15%
87	3½"	48	52.00	44.20
88	41/2"	72	74.00	62.90
2881/2	5"	120	114.00	96.90
2891/2	6"	185	180.00	153.00



Brass Caps for Vise Jaws

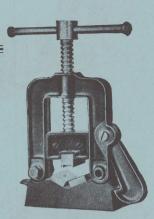


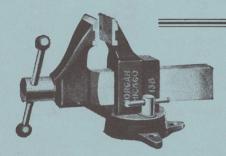
		INEI
		RESALE
WIDTH	LIST	PRICES
JAW. IN.	PER PAIR	@ 15%
3"	4.60	3.91
3½"	5.40	4.59
4"	6.40	5.44
41/2"	7.40	6.29
5"	9.20	7.82
6"	15.00	12.75

Long Jaw Pipe Vises

No. Vise	HOLDS PIPE	WT. LBS.	LIST	NET RESALE PRICES
2M	1/8 to 2	8	12.35	12.35
4M	1/8 to 2½	11	14.60	14.60
6M	1/8 to 3½	18	22.15	22.15
8M	1/8 to 4½	26	28.80	28.80

VISE No. 138 38





Sheet Metal Workers' Vise

JAW. IN. WT. LBS. LIST	APPROX.	RESALE PRICES
		0 4 4 2
Solid Jaw and Swivel Base $4\frac{1}{2}$ 82 70.00		59.50
Solid Jaw and Stationary Base	Jaw and Stationary Base	
4½ 70 64.00	70 64.0	54.40



Plain Steel Bench Dogs

Cadmium Plated

2¼ in. long, 1" wide, ¼ in. thick at the top.

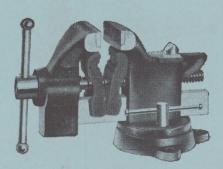
Shank is cold-rolled steel ¾ in. diameter and 2¼ in. long.

NET RESALE PRICES @ 331/3% LIST EACH 1.00 .66



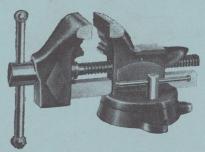
Utility Vises

VISE No.	WIDTH JAW. IN.	APPROX. WT. LBS.	. LIST	RESALE PRICES @ 331/3%
3	3"	15	10.50	7.00
31/2	3½"	16	12.50	8.33
4	4"	21	18.20	12.13
5	5"	31	20.50	13.67

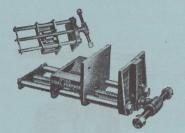


Morgan "Homecraft" Vise

SE O.	WIDTH JAW. IN.	Approx. Wt. Lbs.	List	NET RESALE PRICES @ 331/39
25	3"	10	8.10	5.40



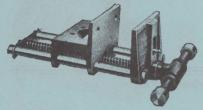
Woodworker's Vises



Continuous Screw—With Rapid Action Movement—Adjustable Stop All New Dual Purpose Vise

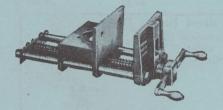
VISE No.	WIDTH Jaw. In.	APPROX. WT. LBS.	List	RESALE PRICES @ 331/3 %
18A	7"	30	27.00	18.00
28A	10"	38	30.00	20.00

Solid Nut Continuous Screw Vises — With Adjustable Stop



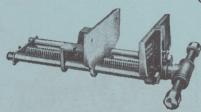
VISE No.	WIDTH JAW. IN.	APPROX. WT. LBS.	LIST	RESALE PRICES @ 331/3 %
10A	7"	27	25.00	16.66
15A	8"	28	26.00	17.33
20A	10"	33	28.00	18.66
	Pla	in Front Jaw		10.00
20	10"	33	27.00	18.00

Solid Nut Continuous Screw — Steel Handle — Adjustable Stop



VISE No.	WIDTH Jaw. In.	APPROX. WT. LBS.	List	RESALE PRICES @ 331/3 %
210A	7"	28	26.00	17.33
215A	8"	30	27.00	18.00
220A	10"	34	29.00	19.33
	Pla	in Front Jaw		
220	10"	34	28.00	18.66

Quick Action Vises



VISE No.	WIDTH JAW. IN.	APPROX. WT. LBS. Without Stop	LIST	NET RESALE PRICES @ 331/3 %
100	7"	30	26.00	17.33
200	10"	36	29.00	19.33
		With Stop		
100A	7"	31	27.00	18.00
200A	10"	37	30.00	20.00

Junior Woodworkers Vise — With Adjustable Stop

Vise No.	WIDTH JAW. IN.	APPROX. WT. LBS.	LIST	RESALE PRICES @ 331/3 %
300A	7"	17	19.00	12.66
600A	10"	23	22.00	14.66

MORGAN VISE COMPANY

108 N. JEFFERSON ST.

CHICAGO 6, ILL.